DYNAMIC INSPECTION SERVICES

2A , Kumbhanath Society, Maninagar, AHMEDABAD -8

INSPECTION RELEASE CERTIFICATE

CERTIFICATE NO.: DIS/ SCODA / ESKAY / Tubes / 003 Dated:- 06/07/2011

PROJECT / CLIENT: M/s.Eskay Heat Transfer P Limited Place of Inspn: Rajpur

VENDOR NAME: M/s. Scoda Tubes Limited W.O Number : 71/2011

PURCHASE ORDER: 176/ST/10-11 dated 14/05/2011 Date of Inspn: 06/07/2011 (FINAL)

Description of Items Inspected	Matl. Specification	Quantity Released
Supply of SS welded tubes of various sizes ---		
3/8"(9.52mm) OD x 22 BWG (0.71mm t) x 240" long	**SA 249 Gr. 304**	**335 nos.**
3/8"(9.52mm) OD x 20 BWG (0.89mm t) x 6000mm long	SA 249 Gr. 304	200 nos.
1/2"(12.7mm) OD x 20 BWG(0.89mm t) x 6000mm long	SA 249 Gr. 304	350nos

Reference docuements for inspn: - Purchase order of Eskay, Stds. & Approved QAP

Inspections carried out :- a) Raw matl. As SS Strips has been identified with correlating test certificates

b) Physical testing on tube samples & heat treatment charts - reviewed/verified

c) Hydro testing has been witnessed of all sizes of tubes (10% minm.as selected from tested lots ,at test pressure of 1000 Psig & found tobe satisfactory

d) Visual & dimensions checking has been done for all the tubes & found OK

Observations / Remarks:-

SS welded tubes as per the order, are found OK for despatch after proper packing & eletroetched as ..... Alongwith other markings on tubes Manufacturers Test certs. QA-07-292,293,294 enclosed duly signed

DYNAMIC INSPN. SERVICES DIS AHMEDABAD

(NC JAIN)
Inspn. Engineer
Dynamic Inspn.
Ahmedabad - 8

(NC JAIN) 06/07/2011