



TUV INDIA PVT. LTD.  
408, ISCON AVENUE, SWASTIK CHAR RASTA  
NAVRUNG PURA, AHMEDABAD-380009

v.v./H/10/16

### INSPECTION RELEASE NOTE

<b>Client :</b> M/s.PATELS AIRFLOW LIMITED	<b>Office :</b> Ahmedabad	<b>IRN Number :</b> 8107111895/100-01
<b>Project :</b> -----	<b>Date :</b> 28.08.2010	
<b>Main Order Number :</b> PAF/TUBE-17 DT.13.05.2010	<b>On :</b> M/s. SCODA TUBES LIMITED, CHHATRAL.	
<b>Sub-Order Number :</b> --	<b>On :</b> --	
<b>Inspection Date :</b> 18.08.10 & 28.08.10	<b>Order Status :</b> <input type="checkbox"/> Complete <input checked="" type="checkbox"/> Incomplete	

#### THE FOLLOWING ITEM WERE / WAS FINALLY INSPECTED :

PO Sr. No.	Item Number	Description	Quantity Passed	Is Item Complete
		Austenitic Stainless Steel, Welded Tubes, Conforming to Specification SA-249, Grade TP-304		
1	-----	15.87 mm OD x 1.24 mm thk. X 6.10 Mtrs length , Heat No. 2054284	3050 Mtrs./ 500nos.	No

#### REFERENCE DOCUMENTS:

1. ITP No.:51/2000 DT.14.05.2010

#### STAGES WITNESSED:

1. Sample selection as per p.o./Specs. for testing.
2. Mechanical testing witnessed -- Found satisfactory.
3. Hydro test witnessed for 10% qty.—No leakage/No pressure drop observed.
4. Visual & Surface inspection for 10% qty. carried out—No surface defects observed.
5. Dimensional inspection for 10% qty. carried out—Found within acceptable limit.
6. Marking on tubes verified. — Found satisfactory.

#### DOCUMENTS REVIEWED:

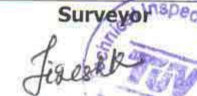
1. Raw material test certificate reviewed.—Found in order.
2. Heat treatment chart reviewed.—Found in order.
3. Chemical analysis report reviewed.—Found within acceptable limit.
4. Measuring instruments & Equipments calibration records reviewed.—Found in order.
5. Water used for hydrotest having chloride content less than 10 PPM report reviewed.—Found in order.
6. Manufacturer's Test Certificate No. **QA-07-005 DT.25.08.2010**

#### REMARKS :

Inspection was carried out as per referred PO & ITP.

#### IDENTIFICATION:

Witnessed tubes are double stamped & balance tubes are single stamped as " " for identification.

<b>Marking Details:</b> Mfr's Name, Size, Specification, Grade, Heat No. & TUV Stamp	<b>Location :</b> On Tube Near Marking	<b>Surveyor</b>  <b>(JIGESH KAYASTHA)</b> 
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